



GENERAL CONSTRUCTORS, INC.
"The Preferred Contractor"

The General Safety

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www.generalconstructors.com

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YOUR SAFETY COMMITTEE

- Kyle Covemaker
- Mike Hannan
- Brian Brunat
- Ben Hott
- Troy Connor
- Nick Mitton
- Dan Ward
- Greg Rothbardt

General Constructors is committed to a safety process that eliminates workplace accidents and injuries by actively educating and engaging our Co-workers in the identification, prevention and correction of unsafe conditions and risky behaviors on our projects.

SAFETY GOALS

- Zero Lost Time Injuries
- EMR Less Than .80
- Incident Rate less than 2.0

2019 Score

Recordables: 1
 Last Recordable:
 1/29/2019

183 Days Since last incident (through July)

Hours worked 2019
 110,052 (through July 2019)

2019: TRIR:1.82
 2018: TRIR: 5.85

5S and Safety Culture

Henry Ford began a program in his factories called CANDO. This stood for: Cleaning Up, Arranging, Neatness, Discipline, and Ongoing Improvement.

Representatives from Toyota took Ford's idea and changed the name, calling it 5S around 1950. This system is meant to be an encompassing quality control system.

According to an article in Safeopedia, there are now references to 5S+, which add Safety or Spirit to the list.

The 5th S stands for Shitsuke, which means discipline. The 5th S denotes safety culture. Safety is seen as an overall attention to risk and risk reduction, according to the article.

The nuts and bolts of the article say that whatever industry you are in, you should have standard practices that guide you.

If you followed the 5S system you



Would be engaged in: Tidiness, Orderliness, Cleanliness, Standardization and Discipline.

When Henry Ford was asked what he had to take charge of a business that failed, he replied "No business I know of ever went to the wall without first accumulating a vast pile of dust".

He meant not only the way a physical plant should be run, but also the way "untidy thinking" impacts efficiency and end results.

Thank you for your time

Elijio Reyna, Jared Colschen, Brian Caven, Steph Copeland, Tim McGehee (2), Kevin Benedict, Rod Reid (2), Juston Henson, Tim Docherty, Adan Prado, Bob Kirk (2), Jason Wilson, Robert Anderson, Ernesto Alvarez, Brian Brunat, Josh Kovac, Phil Visser